

# GSV 200-450 grease fan



READ AND SAVE THESE INSTRUCTIONS!



**Product information**

**Chapters 1 + 2**



**Mechanical installation**

**Chapter 3**



**Electrical installation**

**Chapter 4**



**Start up and configuration**

**Chapter 5**



**Maintenance and troubleshooting**

**Chapter 6**

**Job name:** \_\_\_\_\_

**Installer:** \_\_\_\_\_

**Installation date:** \_\_\_\_\_

**Manufacturer contact information:**  
exodraft a/s • Tel: +45 7010 2234  
info@exodraft.dk • www.exodraft.com

The logo for exodraft, featuring the word 'exodraft' in a bold, lowercase sans-serif font. A stylized, curved line sweeps over the 'x' and 'o'.

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## Symbol legend

The following terms are used throughout this manual to bring attention to the presence of potential hazards or to important information concerning the product.



### DANGER

Indicates an imminent hazardous situation which, if not avoided, will result in death, serious injury or substantial property damage.



### CAUTION

Indicates an imminent hazardous situation which, if not avoided, may result in personal injury or property damage.



### TO REDUCE THE RISK OF FIRE, ELECTRICAL SHOCK OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:

1. Use this unit in the manner intended by the manufacturer. If you have questions, contact the manufacturer at the address or telephone number listed on the front of the manual.

2. Before servicing or cleaning the unit, switch off at service panel and lock service panel to prevent power from being switched on accidentally.

3. Installation work and electrical wiring must be done by a qualified person(s) in accordance with applicable codes and standards.

4. Follow the appliance manufacturer's guidelines and safety

standards and the national authorities safety standards in the country in which the installation is taking place.

5. This unit must be grounded.

### How to use this manual

This installation manual does not contain any system design documentation. System design documentation is available from **exodraft**.

Accessories and variable frequency drives are not covered by this manual. Please refer to these component's individual manuals.

# 1. Product information

## 1.1 Function

**Use** **exodraft** Model GSV Grease Fan is designed to provide a large exhaust volume at a high discharge velocity. It is intended for use as a part of a restaurant kitchen exhaust system and grease applications according to NFPA 96. The use of the grease fan is not restricted to any type of chimney or grease duct. However, always follow the exhaust-hood manufacturer's instructions regarding the venting.

**Construction** The fan housing is made of heavy cast aluminum and can be opened for easy cleaning. The impeller is of the backward inclined type. It is made of cast aluminum and has permanently attached balancing weights. The motor is a direct-drive, variable speed, class H insulated, high temperature motor. It has permanently lubricated and sealed ball bearings and is maintenance free.

**Listings** Installations must conform to the requirements of the authority having jurisdiction. All electrical wiring must be in accordance with the requirements of authority having jurisdiction.

GSV is tested and listed to UL Standard 705 for Power Ventilators and UL Standard 762 for Power Ventilators for restaurant exhaust ventilators.

The model is also tested and listed to ULC-S645-93, Standard for Power Roof Ventilators for Commercial and Institutional Kitchen Exhaust Systems.

## 1.2 Components

The GSV grease fan consists of the following components:

- a. Top section
- b. Bottom section
- c. Motor
- d. Centrifugal impeller
- e. Inlet for impeller
- f. Locking hinge
- g. Bird screen
- h. Carrying handle
- i. Wiring conduit

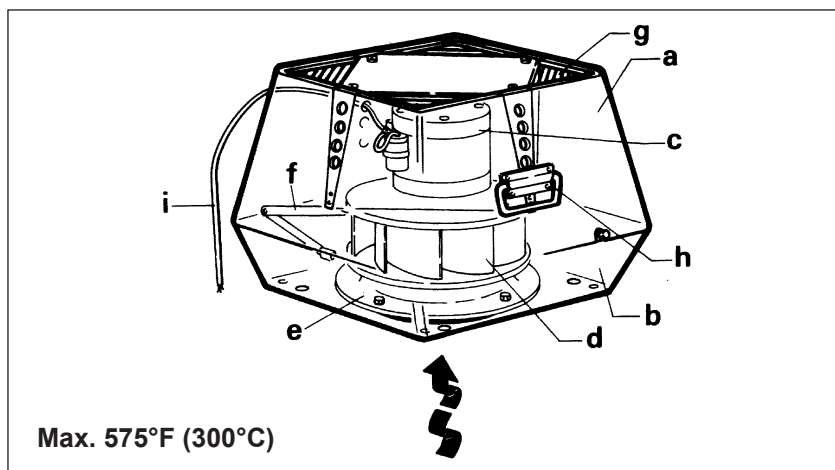


Fig. 1

### 1.3 Shipping

**Protection** The fan is shipped in a corrugated cardboard box. If a transport securing device is attached (GSV 400 and GSV 450 only) to the bottom of the fan to hold the motor and impeller in place, do not remove the transport securing device before the fan is ready for immediate installation.



**Do not remove the transport securing device until the fan is being installed on the duct or the roof curb. The motor shaft could be damaged.**

**NOTE**

**All single phase fans are shipped with a capacitor and junction box connected via conduit. The capacitor is located INSIDE the junction box. Please do not discard.**

### 1.4 Warranty

#### **2-Year Factory Warranty**

We promise the original user that we will replace or repair as we may elect, any part or parts of the new RS Chimney Fan which are defective in material or workmanship without charge for parts and labor (not including labor for dismantling and installation, freight, etc.) during the first 2-years following the date of invoice.

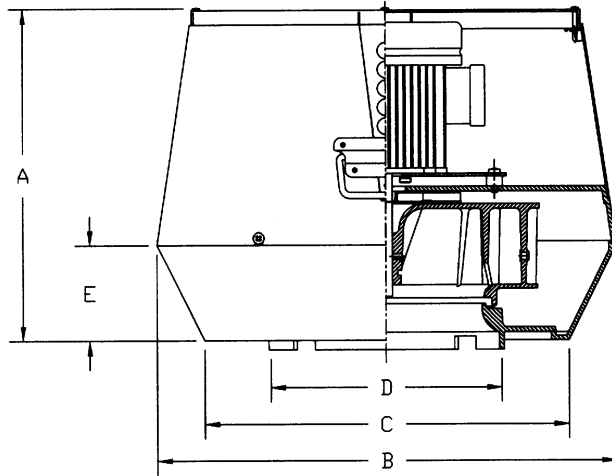
#### **10-Year Corrosion Perforation Warranty**

We promise the original user that we will replace or repair as we may elect, any part or parts of the RS Chimney Fan which are perforated due to corrosion without charge for parts or labor (not including dismantling and installation, freight, etc.) during the first 10-years following the date of invoice.

**Complete warranty conditions are available at [www.exodraft.com](http://www.exodraft.com) or request a copy at: [info@exodraft.dk](mailto:info@exodraft.dk) or at tel: +45 7010 2234**

## 2. Specifications

### 2.1 Dimensions and capacities



Model		GSV 200	GSV 250	GSV 315	GSV 400	GSV 450	
Discharge		Vertical					
Fan Type		Centrifugal Impeller					
Max. Discharge Velocity	FPM	1,729	2,222	2,771	2,752	4,134	
Actual Discharge Velocity	FPM	2.9xCFM	1.9xCFM	1.2xCFM	1.03xCFM	1.03xCFM	
Voltage	VAC	1 x 120			3x208-240 / 3x380-420		
RPM		1600	1600	1580	1680	1720	
Amps	A	1.4	2.9	5.3	4 / 2.3	6.4 / 3.7	
Power Ratings	kW	0.10	0.16	0.35	0.75	1.5	
		0.15	0.2	0.5	1.0	2.0	
Weight	lbs	47	60	92	127	155	
	kg	18	26	42	58	70	
Dimensions	A	in	11.03	13.20	16.94	16.94	23.23
		mm	280	335	430	430	590
	B x B	in	15.37	19.11	25.61	25.61	25.61
		mm	390	485	650	650	650
	C x C	in	12.22	15.17	20.69	20.69	20.69
		mm	310	385	525	525	525
	D Ø	in	7.88	9.85	15.76	15.76	15.76
		mm	200	250	400	400	400
	E	in	3.15	3.94	5.12	5.12	8.54
		mm	80	100	130	130	217
Soft Start Required		No	No	No	Yes <sup>1)</sup>	Yes <sup>1)</sup>	
Variable Speed Motor		Yes	Yes	Yes	Yes	Yes	
FA Sones			3.9	6.3	7.8	8.3	

1) Not required if using a VFD

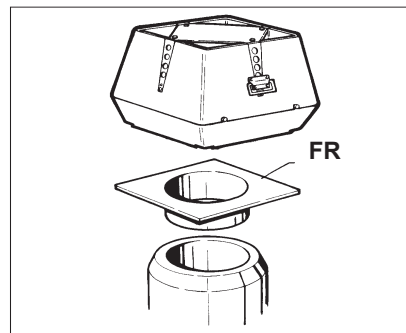
## 3. Mechanical installation

### 3.1 Positioning

In accordance with NFPA 96, roof mounted fans shall have their discharge outlet at least 40 inches above the roof surface.

### 3.2 Installation on steel duct

- Insert the adapter (FR) into the grease duct, where the long collar engagement ensures safe anchoring. (See fig. 2).
- If necessary, the adapter can be secured by means of long self-tapping stainless steel screws into the side of the collar through the chimney wall. Do not obstruct the grease flow.
- Place the neoprene gasket (not shown) on top of the adapter.
- Remove the transport securing device (if present) holding the motor shaft and impeller in place.
- Place the **exodraft** fan on the neoprene gasket centered over the cutout.
- Open the fan and secure the fan onto the adapter, through the pre-drilled holes in the bottom, with lag bolts or self-tapping sheet metal screws, one at each corner.
- Check the gasket to insure that it forms a complete seal.



**Fig. 2**

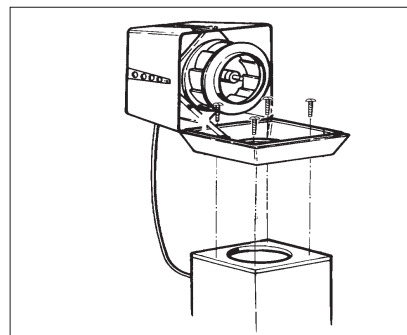


#### CAUTION

Never place hands or fingers on top of fan base when closing

### 3.3 Installation on roof curb

- If the fan is supplied with a curb cap, secure the cap to the roof curb with self-tapping sheet metal screws (see fig. 3).
- Place the neoprene gasket on the top of the curb cap with the hole centered over the curb cap opening (not shown).
- Remove the transport securing device (if present) holding the motor shaft and impeller in place.
- Place the fan on the neoprene gasket centered over the cutout.
- Open the fan and secure the fan onto the roof curb, through the pre-drilled holes in the bottom, with lag bolts or self-tapping sheet metal screws, one at each corner.
- Check the gasket to insure that it forms a complete seal.



**Fig. 3**



#### CAUTION

Never place hands or fingers on top of fan base when closing

## 4. Electrical installation

### 4.1 Electrical requirements

Power requirements are dependent on the fan size and can be found on page 5.



#### **DANGER**

**Turn off electrical power before servicing. Contact with live electric components can cause shock or death.**



#### **NOTICE**

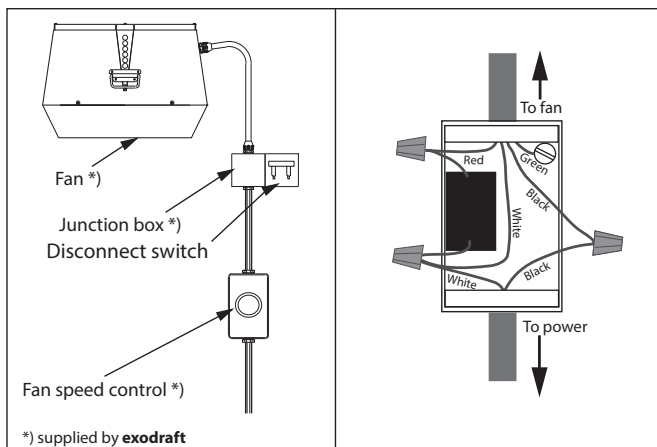
**If any of the original wire supplied with the system must be replaced, use similar wire of the same temperature rating. Otherwise, insulation may melt or degrade, exposing bare wire.**

### 4.2 Wiring diagram for GSV 200-315

The connection diagram below shows how the fan is connected to the fan speed control and the power source (see fig. 6).

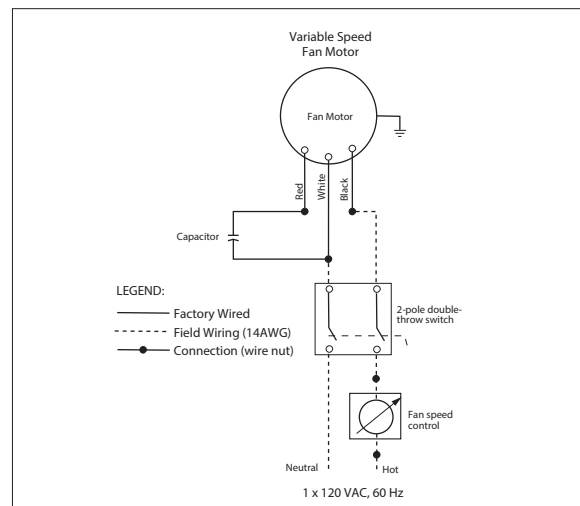
Use a 2-conductor wire of min. 14 AWG with ground. Wiring must be run outside the duct, but can be run between the duct and the roof curb.

Fig. 5 shows the wiring of the capacitor in the junction box.



**Fig. 4**

**Fig. 5**



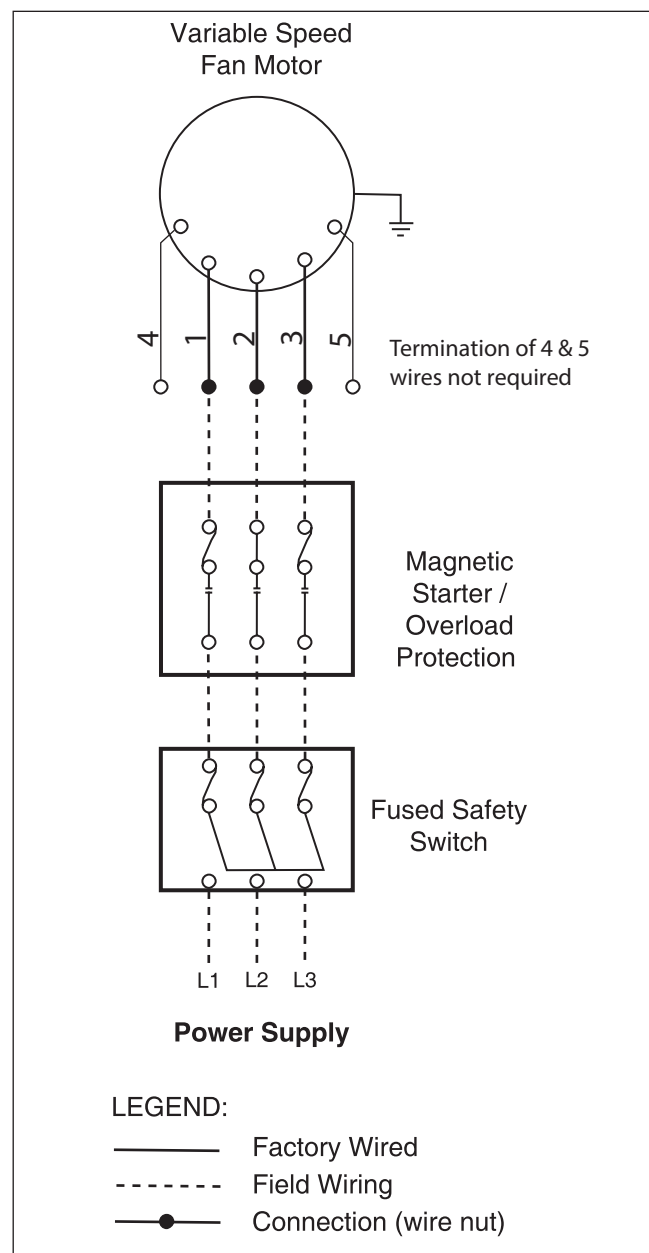
**Fig. 6**

### 4.3 Wiring diagram for GSV 400-450

The connection diagram below shows how the fan is connected to the power source (see fig. 7).

Use a 3-conductor wire of min. 14 AWG with ground. Wiring must be run outside the duct, but can run between the duct and the roof curb.

If variable speed is required, a variable frequency drive (VFD) can be used. This will eliminate the need for a magnetic starter as shown. For installation and wiring, please refer to the instructions shipped with the VFD.



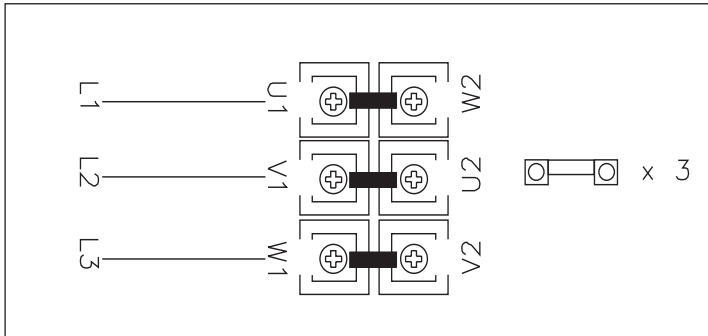
**Fig. 7**



#### 4.4 Dual voltage motor wiring

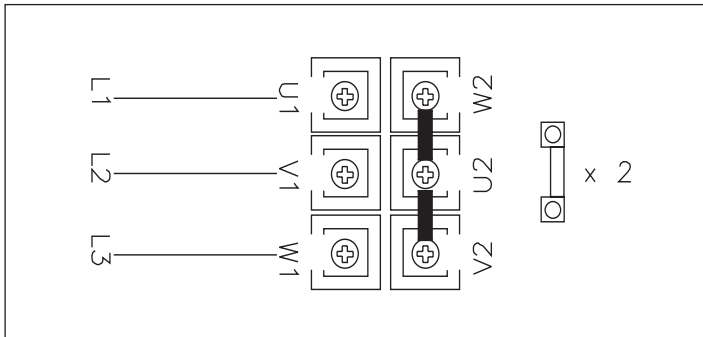
GSV 400-450 can operate at either 3 x 208-230 VAC (default) or 3 x 380-420 VAC.

The motor wiring terminals in fig. 8 show default jumper positions for 3 x 208-230 VAC operation.



**Fig. 8**

If the application requires 3 x 380-420 VAC operation, the jumper positions must be changed according to fig. 9.



**Fig. 9**

After wiring, make sure the motor is rotating in the proper direction. This is marked on the motor end cover. If the rotation is incorrect, swap the two wires going to the motor terminals, U1 and W1.



## 5. Start-up and configuration

### 5.1 System testing

- Check the voltage with the motor nameplate rating.
- Check that the transport securing device holding the motor shaft and impeller in place has been removed.
- Determine if the impeller is free and has not been subject to misalignment in shipping or installation.
- Apply power and check that the impeller is rotating in the direction of the arrow on the side of the top motor cover. All **exodraft** fans run in a clockwise direction when viewed from the top. Double check if three phase motor is tested on temporary wiring. Switching any two leads will reverse the rotation.

### 5.2 Adjusting the fan speed

- Start all heating appliances connected to the chimney with the fan installed. Set the fan speed control to the speed where no spillage is experienced anywhere in the system.



## 6. Maintenance and troubleshooting

### 6.1 Maintenance intervals

The **exodraft** Grease Fan is designed for prolonged use. For dirty or grease-laden exhaust, inspect the impeller after (3) months and set up a periodic inspection based on these findings. Clean as required.

The fan motors are equipped with permanently lubricated sealed ball bearings. They require no lubrication.

The run capacitor is considered a wear part and will need to be replaced depending on usage.

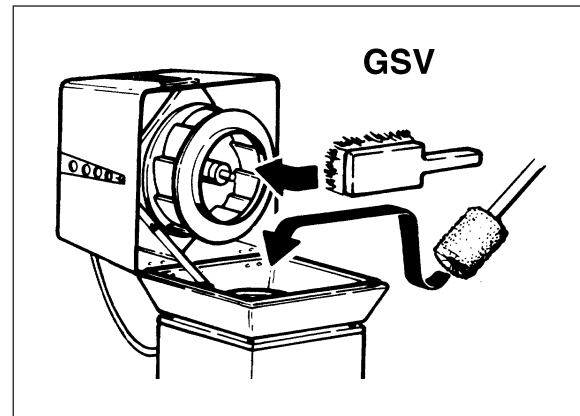
### 6.2 Cleaning



#### WARNING

**Do not open the motor housing unless power to the grease fan has been disconnected**

- Loosen the two Phillips screws in the front of the unit.
- Tilt the top of the fan by lifting on the handle. Make sure the locking arm holds the top of the fan before letting go.
- If necessary, use grease remover and a high-pressure cleaner to clean the impeller and the inside fan base.
- A scraper may also be used.



#### CAUTION

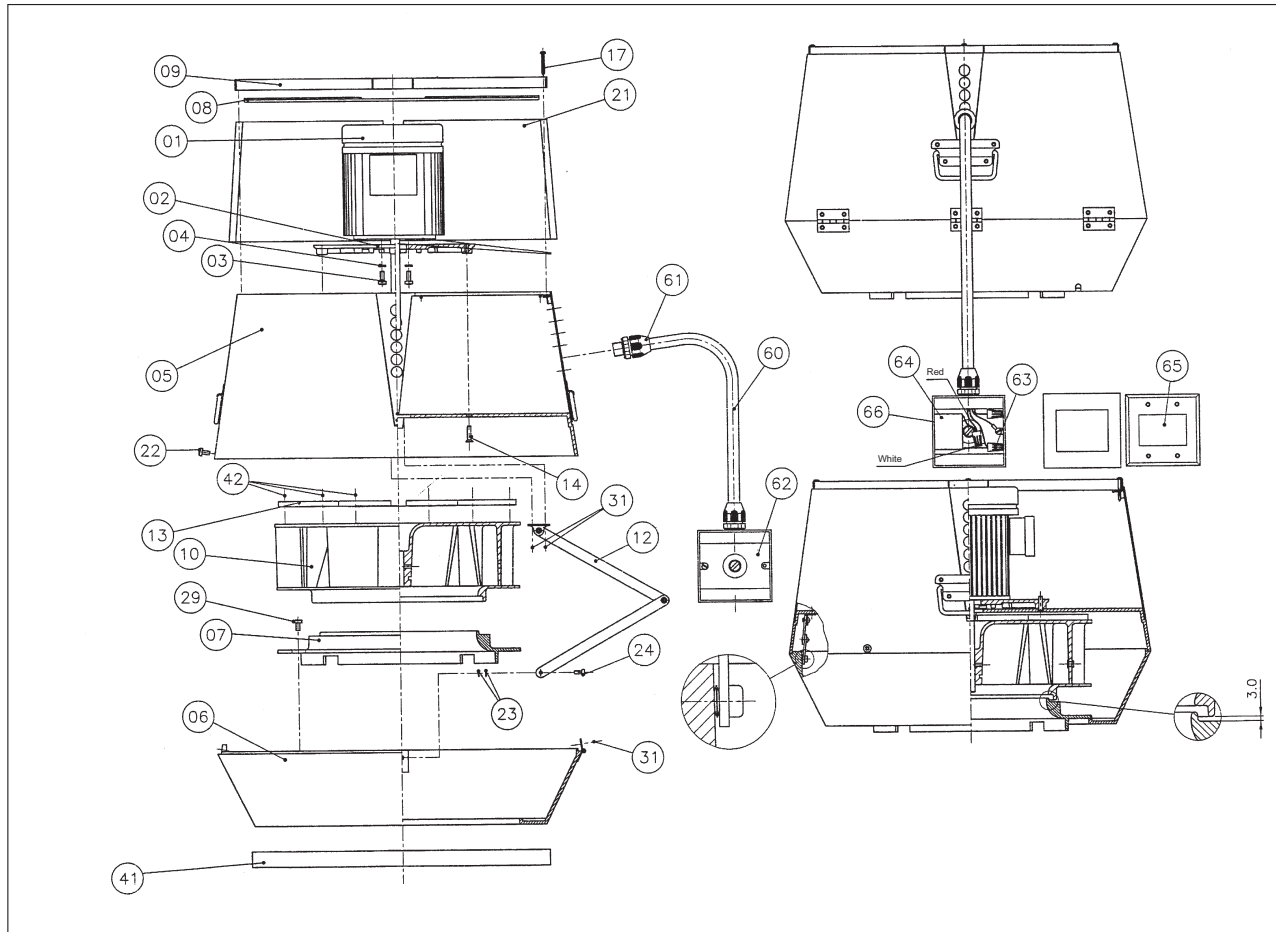
**Never place hands or fingers on top of fan base when closing.**

### 6.3 Troubleshooting

Problem	Possible Cause	What to do
The fan is not operating.	No power to the fan.	Check the power supply wires in the junction box by the fan. Check the circuit breaker. Check that the fan is actually turned ON.
The fan is not running at full speed and/or is humming.	The capacitor is improperly connected or not connected at all (single-phase fans only).	Check the connections inside the junction box. The capacitor must be installed according to wiring diagram.
The fan is rotating backwards (RSV 400/450 only).	Phase sequence in the power to the fan is reversed.	Swap two phases in the junction box.
The fan is vibrating vigorously.	The motor shaft is damaged.	Turn the power off immediately. Open the fan and check if the shaft is straight. If not, contact <b>exodraft</b> at info@exodraft.dk or at tel: +45 7010 2234.
	Foreign matter or grease buildup on vane	Turn off the power and remove the foreign article/clean the fan.
The fan is noisy.	A transportation device has not been removed.	Remove the transportation device.
	Foreign matter is stuck in the fan.	Turn off the power and remove the foreign article.
	A ball bearing is damaged.	Turn off the power. Wait for the motor to stop revolving. Spin the wheel and listen for any grinding noise from the motor. If necessary, replace bearing.
The fan stops in the middle of a firing cycle.	The motor is overheating.	Check the flue gas temperature below the fan. The temperature should not exceed 400°F during continuous operation. Call <b>exodraft</b> at tel: +45 7010 2234.

### 6.3 Spare parts ordering

When ordering spare parts, please have the model number and part position number available



- |                         |   |
|-------------------------|---|
| 01 Motor                | 21 Motor housing insulation                 |
| 02 Motor mounting plate | 22 Screw - SS (2)                           |
| 03 Screw - SS (2)       | 23 Washer - SS (2)                          |
| 04 Washer - SS (2)      | 24 Screw - SS                               |
| 05 Housing (top)        | 29 Screw - SS (4)                           |
| 06 Housing (base)       | 31 Rivet (2)                                |
| 07 Impeller seat        | 41 Neoprene Gasket                          |
| 08 Bird screen          | 42 Rivet (12)                               |
| 09 Top plate            | 60 3/8" Conduit                             |
| 10 Aluminum Impeller    | 61 3/8" Connector                           |
| 12 Locking hinge        | 62 Junction box with blank cover            |
| 13 Cooling vane         | 63 Wire nuts (4)                            |
| 14 Screw - SS (4)       | 64 Capacitor (1x120V fans only)             |
| 17 Screw - SS (4)       | 65 Wiring diagram (mounted on inside cover) |

## Notes

This image shows a full page of blank, lined paper. It features approximately 20 evenly spaced horizontal grey lines across its entire width, providing a template for handwriting practice or general note-taking. The margins are consistent on all sides.